Welcome to the 2016/2017 catalogue

Dear Customer,

Thank you for your interest in CMT products.

Take a moment to browse our new catalogue and choose from a wider range of innovative and state-of-the-art woodworking tools, from router bits, saw blades, jig and sabre saw blades, hole saws, and boring bits to oscillating tools, CNC cutters, cutter heads, chucks, power tools, and so much more!

A detailed list of spare parts on each product category is also provided to guide you through your purchase.

We continually strive to develop our technical know-how and invest in research and development, but our priority is customer care.

A satisfied customer is worth more than any other achievement, therefore each page of this catalog contains CMT's highest commitment to the professional woodworker.

Should you not find a product that suits your needs, please let us know. Our highly skilled engineers and design technicians are always keen to assist you with your woodworking operations.

Thank you for your interest in CMT Orange Tools.

Your CMT Team



Abbreviations

Α	= Cutting angle	Inches	= Inches
α	= Hook angle	K	= Kerf thickness
ATB	= Alternate top bevel grind	L	= Overall length
В	= Bore diameter	L ₁	= Working length
β	= Type of grind	LB	= Adjusting length
COMBI3	= Pin-Hole 2/7/42 + 2/9/46,4 + 2/10/60	LH	= Left-hand rotation
COMBI5	= Pin-Hole 2/7/110 + 2/8,4/130 +	MATB	= Alternate top bevel with chamfer grind
	2/14/110 + 4/9/100 + 4/19/120	MTCG	= Triple chip grind (trapezoidal) with chamfer
COMBI7	= Pin-Hole 2/10/80 + 1/11/85 +	mm	= Millimeters
	2/11/115 + 2/11/148 + 2/14/100 +	P	= Plate thickness
	2/14/125 + 2/19/120	PTFE	= Non-stick industrial coating, black and orange
d	= Small cutting diameter	R	= Radius
D	= Diameter	\mathbf{R}_{1}	= Radius
\mathbf{D}_2	= Overall diameter	RH	= Right-hand rotation
D ₃	= For shank diameter	RPM	= Round per minute
Ø	= Diameter	S	= Shank diameter
FFT	= Flat flat trapezoidal	S ₁	= Shank diameter
FTG	= Flat top grind	T ₁	= Thickness / Maximum joint thickness
FWF	= Flat with alternate chamfer	TCG	= Triple chip grind (trapezoidal)
Н	= Cutting depth	V	= Spurs
HDF	= Hollow ground teeth	Z	= Number of teeth
I	= Cutting length		= On request
l ₁	= Short cutting length	•	= Solid tungsten carbide

THE RIGHT TOOLS FOR THE BEST RESULTS!

Quick reference charts and pictograms help you choose the right tools for your application.

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	SAW BLADES	JIG SAW Blades	SABRE Saw Blades	MULTI-CUTTERS	HOLE SAWS
WOOD					CARBIDE
WOOD & METAL			~	V	
METAL					BI-METAL
ALUMINIUM					
MULTI-MATERIAL					
PLASTIC					
MASONRY	 				DIAMOND
SPECIAL					



CMT ORANGE TOOLS

SINCE 1962 - MADE IN ITALY THEN, STILL MADE IN ITALY TODAY

By now, the story has been told. After over 50 years of success and quality in manufacturing woodworking tools - orange woodworking tools, to be precise - word just sort of gets around. We have grown and we have changed, but one thing still remains the same: our commitment to making only the highest quality woodworking tools.



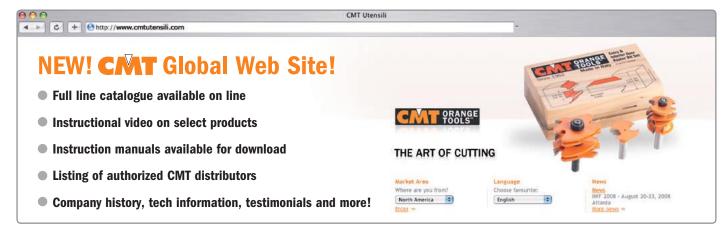




Pesaro, Italy

Greensboro, United States

Valencia, Spain



OUR TOOLS So, what does it take to make a CMT tool? Like all things of quality, it's not only what you do but how you do it. And anyone who works wood knows that you get out of a piece only what you put into it, and it is no different when manufacturing a tool. You choose your designs and materials carefully and you work using all of your skill and know-how. You'll be happy to know that's what we do at CMT too.

DESIGN

Everything starts with a clear idea and having the potential to express it. We have both. At CMT, our technical department uses the best of both worlds - computer technology and hands-on experience - to engineer and design each tool so that it performs flawlessly each time you use it, and to guarantee that you'll be using it for a long, long time.

MATERIALS

Turning a design into a finished product means finding the right material that will do the job and that lives up to the specifications set out in the design - quality performance from the final product depends on it. When it comes to selecting raw materials, we don't cut corners. At CMT, we know that high quality tools come only from high quality raw materials, so we use only solid bar stock steel and specially formulated micrograin carbide to manufacture our bits and blades.

MANUFACTURING

Like we said, it's not just what you do but how you do it. Over the years we have continuously invested in the latest technology in CNC machining equipment and innovative software to manufacture our tools. The result is that now our entire manufacturing process, from turning and milling the steel shanks to brazing and sharpening the carbide cutting tips, is completely automated. And since a machine is only as intelligent at the person using it, everything is operated by specifically trained operators.

THE FINAL TOUCH

A tool simply wouldn't be a CMT tool if it didn't have the trademark orange color non-stick PTFE coating on it. This unique industrial-strength surface coating is designed to withstand the physical stresses the tool undergoes during use while protecting it from residue build-up and burning. And we really like the orange color too.











QUALITY CONTROL

Nobody's perfect, but we're trying. CMT uses rigorous quality control programs and equipment to ensure that each bit has been manufactured with precision and accuracy and that it will give the long-lasting performance you expect from a CMT orange tool. CMT is in the process of adopting the directives set out in ISO 9001 which will give SPC quality control by an independent party under the Common Market Directives ISO 9001. Quality control is the final step of the production process, but it's just as important as the first.

WE RECYCLE

The water used during production must be pure and free from contaminants or hard minerals like iron or calcium which can build up and damage the machinery. CMT filters and purifies its water using a reverse osmosis system located inside the plant. Also the oil used in grinding and machining our tools must be clean and absolutely free of contaminants. Clean oil, after enough use, gets dirty, so we filter and reprocess dirty oil on the premises. This is our way of guaranteeing the quality of the oil we use, as well as contributing to help protect the environment.

OUR TRADEMARK COLOR ORANGE

As the story goes, we began small. We also put orange color surface coating on our tools, then we put our tools on the market and soon our orange tools were all over the world. Now, any woodworker anywhere in the world can tell you that orange tools means CMT, and that CMT means quality. Here at CMT we know we produce quality. You should too. That's why we have trademarked the color orange on woodworking tools - it's your guarantee that you are getting a genuine high-quality CMT product.



Loading the automated multi-axis CNC sharpening machines.



Fully automated assembly and marking.

Power Tools, Jig Accessories, Display Cabinets & Spare Parts







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1010W Router

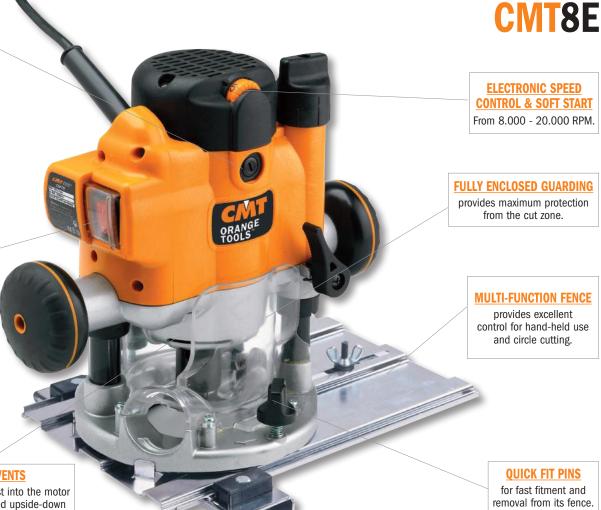
QUICK ACCESS BRUSHES

allows the end user to change worn brushes.



SAFETY SWITCH SHUTTER

locks closed in bit change mode to prevent power on.



SIDE AIR VENTS

reduces intake of dust into the motor casing when mounted upside-down in a router table.



Top of table height adjustment is possible using the height winder handle from the template guide kit.



Optional

Clamping nuts and collets for CMT8E and CMT7E

Oramping nate and	0011063 101 01
DIAMETER	ORDER NO.
D = 6mm	796.660.00
D = 6,35mm	796.664.00
D = 8mm	796.680.00
D = 10mm	796.700.00
D = 12mm	796.720.00
D = 12,7mm	796.727.00



DESCRIPTION	ORDER NO.
Prebored router plate for	
CMT7E and CMT8E	CMT300-SB
Guide bush Ø30mm	899.007.00

TECHNICAL SPECIFICATIONS

• Horsepower 1.010 Watt • No load speed8.000-20.000 RPM • Plunge stroke 0-59mm • Tool weight...... 4 Kg

STANDARD EQUIPMENT

- Extended baseplate with adjustable fence
- Dust extraction outlet
- Easy adjustment
- Wrench for easy cutter change
- Ø8 and Ø12mm collets

• 1 year warranty

Optional

Instruction manual

Worldwide Technical Assistance

DESCRIPTION	ORDER NO.
Router complete with standard equipment	CMT8E

REMOVABLE PLUNGE SPRING

for easy bit adjustment when table mounted.



QUICK ACCESS BRUSHES

allows the end user to change worn brushes.



locks closed in bit change mode to prevent power on.

SIDE AIR VENTS

reduces intake of dust into the motor casing when mounted upside-down in a router table.

3 STAGE TURRET

with direct reading scales for precise preset cut depths.



SWITCH FROM A PLUNGE TO A FIXED BASE ROUTER

by simply pressing or releasing the button.



FULLY ENCLOSED GUARDING

provides maximum protection from the cut zone.

MULTI-FUNCTION FENCE

provides excellent control for hand-held use and circle cutting.

QUICK FIT PINS

for fast fitment and removal from its fence.

TOP OF TABLE HEIGHT ADJUSTMENT

Top of table height adjustment is possible using the height winder handle from the template guide kit.

STANDARD EQUIPMENT

- Extended baseplate with adjustable fence
- Dust extraction outlet
- Infinite micro adjustment
- Wrench for easy cutter change
- Ø8 and Ø12mm collets
- 1 year warranty
- Instruction manual

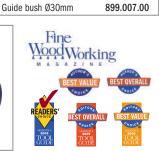
Worldwide Technical Assistance

Optional

Clamping nuts and collets for CMT8E and CMT7E

DIAMETER	ORDER NO.
D = 6mm	796.660.00
D = 6,35mm	796.664.00
D = 8mm	796.680.00
D = 10mm	796.700.00
D = 12mm	796.720.00
D = 12,7mm	796.727.00





ORDER NO.

CMT300-SB

DESCRIPTION

ORDER NO.

Optional

DESCRIPTION

Prebored router plate for CMT7E and CMT8E

Router complete with standard equipment

CMT7E

TECHNICAL SPECIFICATIONS

Horsepower	2.400 Watt
No load speed	
Plunge stroke	0-68mm
Collet diameter	
Tool weight	6 Kg

QUICK ACCESS BRUSHES

allow the end user to replace worn brushes

ERGONOMIC HANDLE

for a better control during one-handed work

BASE PLATE

QUICK-CLAMP SYSTEM

to easily remove motor from the base

FAST TOOL REPLACEMENT



Aluminium-embossed scale for accurate setting of the desired routing depth



Trimmer guide with Delrin® roller prevents marks on the workpiece



Fine depth adjustment

Standard Equipment –



CMT10-54 Ø10mm guide bush

Standard Equipment

- Extended baseplate with adjustable fence
- Trimmer guide
- · Guide bush
- 2 wrenches for easy cutter replacement
- Ø6mm and Ø8mm collet
- 1 year warranty
- Instruction manual

Worldwide Technical Assistance

TECHNICAL SPECIFICATIONS:

- · Power.....550 Watt · No load speed 32.000 RPM
- · Plunge stroke0-24mm
- · Collet diameter.....Ø6-8mm
- · Tool weight......1,8 Kg

ORDER NO. **DESCRIPTION**

550W Professional Trimmer CMT10

-Spare parts



Collet Ø6mm CMT10-18 CMT10-18A Collet Ø6,35mm CMT10-18B Collet Ø8mm



CMT10-30 Pair of carbon brushes



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SAW BLADES





NAIL CUTTING





Standard Equipment

• 1 x Oscillating Multi-tool

HANDLE

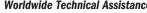
- 1 x handle
- 1 x vacuum hose
- 1 x manual
- 1 x plastic carry case

Worldwide Technical Assistance

TECHNICAL SPECIFICATIONS:

· Power	300 Watt
· Input	220/230V
· No load speed	11.000~21.000 RPM
· aw (vibration)	10 7m/s2 - K=1 5m/s2

VACUM HOSE















New Professional Router Table







Our quality bits have been designed for you, the professional craftsman, to allow you to confidently work at your best. CMT now offers even more possibilities with our professional router table: the perfect place to combine your skills and CMT quality.

The professional router table system has a strong and sturdy MDF laminate work surface measuring 80x60x2,5cm for easy mobility when working. This free standing table sits at a comfortable height of 90cm on solid high gauge steel legs and weighs 26,5 kg.

The plate is already pre-bored for CMT routers CMT7E but is adaptable to all brands and models of routers on the market. Plate can also fit any router bit up to 98mm in diameter. Choose from our wide range of bits including multi profile and molding bits or even kitchen bit set. Work easily and safely on this table!

bits, including multi profile and molding bits or even kitchen bit set. Work easily and safely on this table!

Router table dimensions: 80x60x(h)90cm. - 26,5 kg. weight



DESCRIPTION	ORDER NO.
CMT professional router table system:	999.110.00
Electric safety switch (mandatory for CE legislation)	999.100.11
CMT7E router and 999.110.00 Professional router table + 999.100.11 Electric safety switch	CMT7E-PRO
Parts included with the table:	
1) Plate (pre-bored for CMT7E) with reduction rings	999.110.33
2) Lexan® safety shield	999.110.06
3) Standing spring press	999.110.08
4) Moulded ABS feather board	999.110.09
5) Transversal mitre gauge	999.110.10
Optional:	
Plate with 2 reduction rings not bored (not for CMT routers)	999.110.03

CMT has turned the Industrio routing system into a great tool with new accessories such as phenolic insert, integral aluminium scales and an improved fence. Also, you will find some new optional features, such as a rugged moulded featherboard and a new mitre gauge.



9.501.07_Moulded ABS featherboard setup on the table and in fence slots. princludes nuts, bolts and a plastic slide.





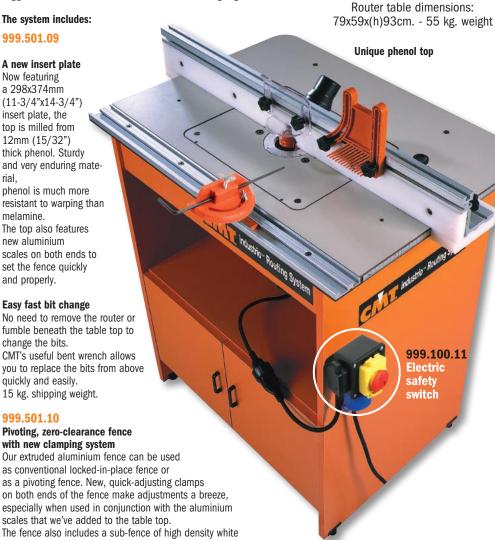
999.501.18_Phenolic plate with aluminium rings (Ø103-69,5mm) **for CMT7E**.



999.502.34_Centring device to position your router perfectly in the 8-12mm (5/16"- 15/32") insert plate.



999.501.06_The dual and post-guard makes freehand work safer.



as a pivoting fence. New, quick-adjusting clamps on both ends of the fence make adjustments a breeze, scales that we've added to the table top.

The fence also includes a sub-fence of high density white plastic for an ultra smooth feeding surface, with a replaceable centre section to create zero-clearance inserts.

8,5 kg shipping weight.

999.501.03

Sturdy melamine cabinet

This sturdy 20mm-thick (25/32") melamine cabinet is easy to assembly with posts and cross dowels. It also, it includes a double-door storage area to keep bits, wrenches and more tools safe and dust-free. 32,5 kg. shipping weight.

Optional

Bent wrenches for easy bit replacement

17mm991.005.00 21mm991.002.00 22,2mm991.004.00 23,8mm991.003.00 24mm991.006.00*

28,6mm991.001.00





999.502.10_Central section of the fence is

* For CMT7E and CMT8E routers removable for custom replacements.

DESCRIPTION	ORDER NO.
Industrio routing system (with plate prebored for CMT7E)	999.500.01
CMT7E router and 999.500.01 Industrio routing system + 999.100.11 Electric safety switch	CMT7E-IND
Electric safety switch (mandatory for CE legislation)	999.100.11
Optional:	
Universal phenolic plate with aluminium rings (Ø103-69,5mm), not bored (not for CMT routers)	999.501.26
Phenolic plate with (Ø103-69,5mm) aluminium rings for CMT8E router	999.501.27
Pair of (Ø103-69,5mm) reduction rings	999.501.05N

Power Tools & Accessories

Professional Straight Edge Clamps



Used as a fence for your bandsaw, drill press or even as an auxiliary fence on your router table or table saw, CMT's professional straight edge clamps represent a two-in-one tool, allowing you to either use them as an edge guide, or to easily clamp your boards or any object for woodworking. Available in different sizes. Here are the main features:

PGC

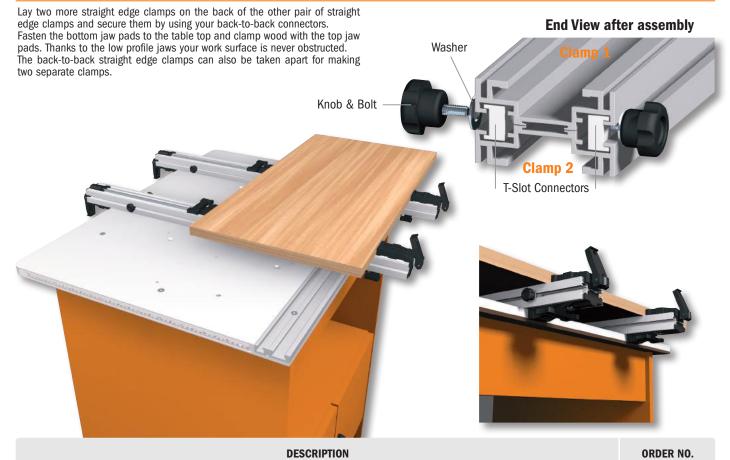
- Made of extruded aluminium for easy carriage and enhanced durability.
- Light, yet more rigid than any other clamps on the market.
- Measuring scales, low-profile jaws, built-in T-tracks on the top allowing the use of accessories or jigs.
- Either single or back-to-back clamps.

DESCRIPTION	ORDER NO.
Professional Straight Edge Clamp 610mm	PGC-24
Professional Straight Edge Clamp 915mm	PGC-36
Professional Straight Edge Clamp 1270mm	PGC-50

Low-profile clamps allow for accurate cuts, dados and grooves. In addition they properly work as an auxiliary fence on your drill press or router table. Sturdy jaws hold your workpiece to the full length of the clamp without any side-to-side play. Back-to-back clamps with the suitable accessories also let you manage your woodworking operations with a lot of versatility. Adjustable scale and two T-tracks allow you to use many accessories.



Back-to-Back Connectors for Straight Edge Clamps (optional)



Back to Back Connectors for straight edge clamps (8-Pieces)

www.cmtutensili.com

PGC-B2B

URETHANE JAW FACINGS

provide a protective, slip-resistant grip.



LOCK / RELEASE SWITCH

allows fast, trouble-free release of the jaws.

FOOT OPERATED CLAMPING

frees up your hands for full control of the job.



QUICKLY FOLDS DOWN FOR STORAGE AND TRANSPORT



TRIPOD BASE for all-terrain stability.



REVERSIBLE SLIDING JAWS allow for extra wide 956mm

CMT200

ROBUST, ALL-STEEL CONSTRUCTION WITH POWDERCOAT FINISH

for long-lasting operation.

POWERFUL 1 TONNE CLAMPING FORCE

allows the ability to apply as much or as little clamping pressure as you require.



The CMT200 SuperJaws is the workstation you take right to the job; indoors, outdoors, construction sites or the factory floor.

It provides fast and easy hands-free clamping action of material up to 956mm and features a massive force of up to 1000kg, for all clamping or pressing applications. It holds anything: car parts, bicycles, timber and tubing.

ACCESSORIES OPTIONAL



Pair of jaws for clamping logs and pole for chain sawing, etc.



Support foot To enhance work station stability.



Extension tray To keep all your tools within

TECHNICAL SPECIFICATIONS

- Clamping Range	0 - 956mm
- Clamping Force	Up to 1000kg
- Clamping Method	Foot operated
- Standard Jaws	Urethane
- Max. Load:	100kg approx.
- Folding Time	20 seconds approx.
- Folded Size	275 x 775 x 295mm
- Standing Size	980 x 1000 x 860mm
- Weight	16,5kg

DESCRIPTION	ORDER NO.
SuperJaws Portable Clamping System	CMT200
Optional	
Pair of jaws for clamping logs and pole for chain sawing, etc.	CMT200-01
Support foot to enhance work station stability	CMT200-03
Extension tray to keep all your tools within your hand's reach	CMT200-04
Pair of black polyurethane jaws	CMT200-05

Universal Dovetail Jig



Dovetail joints give a touch of craftsmanship to your work, but many woodworkers avoid these joints, because of their apparent complexity. CMT's new 305mm dovetail jig is the fast easy solution! Thanks to precise templates, permanent stops and easy adjustments, we have taken the "tinkering" out of the dovetail joinery. Simply clamp your workpiece in with the edges against the factory-set stops, set your bit depth and then you are ready to rout. Also, we haven't cut corners on quality either. This jig features steel body, templates, stops and clamping bars, so it produces perfect long-lasting joints for all your woodworking needs. The machine accepts stock from 11mm to 25mm thick, and is capable of producing a variety of joints with the available templates. Standard jig includes a template for 12,7mm half blind joints and a template guide. Optional templates are available for through dovetail and box joints.

CMT300

305mm max length 11~25mm joint thickness



IMPORTANT TIP

HW DOVETAIL BITS (not included):

718.127.11	D=12,7mm	A=14°	S=6mm
818.128.11	D=12,7mm	A=14°	S=6,35mm
918.127.11	D=12,7mm	A=14°	S=8mm
818.628.11	D=12,7mm	A=14°	S=12,7mm



Will the template fit my router?

Standard template guide attaches using two screwed spaced 50mm on centre. Many routers accept this design. If your router does not, order one of the listed universal router bases below:

Universal router bases

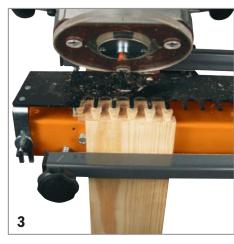
For Ø8 and Ø12mm shank
For Ø6,35 and Ø12,7mm shank
Prebored router plate for CMT7E and CMT8E

ORDER NO. CMT300-SB1 CMT300-SB2 CMT300-SB

Here's how it works:







Half Blind Template CMT300-T064



Template length mm	Dovetail size mm	Thickness mm	Colour	ORDER NO.
300	6,3	8 ~ 12	green	CMT300-T064

Supplied with Ø7,8x4mm precision guide

To be used with CMT dovetail router bits: Ø6x8mm HW bit (Ø6mm shank) Ø6,35x8,3mm HW bit (Ø6,35mm shank)



Box Joint Templates CMT300-T080 - CMT300-T127



Template length mm	Dovetail size mm	Thickness mm	Colour	ORDER NO.
300	8	8 ~ 20	blue	CMT300-T080

Supplied with Ø11,1x4mm precision guide To be used with CMT straight router bits:

Ø8x25mm HW bit (Ø6,35mm shank) Ø8x30mm HW bit (Ø8mm shank)



Template length mm	Dovetail size mm	Thickness mm	Colour	ORDER NO.
300	12,7	8 ~ 20	red	CMT300-T127

To be used with CMT straight router bits: Ø12,7x30mm bit HW (Ø6,35mm shank) Ø12,7x30mm bit HW (Ø8mm shank) Ø12,7x25mm bit HW (Ø12,7mm shank)



812.127.11 912.127.11 811.627.11

Through Dovetail Templates CMT300-T129 - CMT300-T190



Template length mm	Dovetail size mm	Thickness mm	Colour	ORDER NO.
300	12,7	8 ~ 20	brown	CMT300-T129
Supplied with	Ø11,1x4mm pi	ecision guide		899.004.00

Supplied with Ø11,1x4mm precision guide

To be used with CMT straight router bits: Ø8x25mm HW bit (shank Ø6,35mm) Ø8x30mm HW bit (shank Ø8mm)

To be used with CMT dovetail router bits: Ø12,7x20mm HW bit (Ø6,3mm shank) Ø12,7x20mm HW bit (Ø8mm shank)

	T	
15	- 111	811.081.11
1	ш	912.080.11
И	U	818.129.11
-		
Ш		918.129.11

Template length mm	Dovetail size mm	Thickness mm	Colour	ORDER NO.
300	19	15 ~ 22	violet	CMT300-T190

Supplied with Ø22x4mm precision guide

To be used with CMT straight router bits: Ø12,7x30mm HW bit (Ø6,35mm shank) Ø12,7x30mm HW bit (Ø8mm shank) Ø12,7x25mm HW bit (Ø12,7mm shank)

To be used with CMT dovetail router bits: Ø19x22mm HW bit (Ø6mm shank) Ø19x22mm HW bit (Ø6,35mm shank) Ø19x22mm HW bit (Ø8mm shank) Ø19x22mm HW bit (Ø12mm shank) Ø19x22mm HW bit (Ø12,7mm shank)



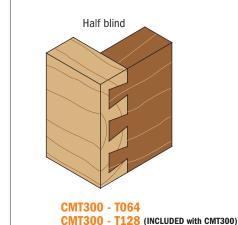
899.006.00

Precision guide for router:

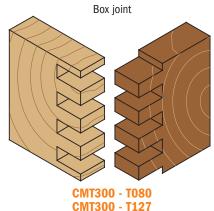
DIAMETER	ORDER NO.
7,8 x 4mm	899.003.00
11,1 x 4mm	899.004.00
15,8 x 4mm	899.005.00
22 x 4mm	899.006.00
27 x 6mm	899.008.00
30 x 6mm	899.007.00

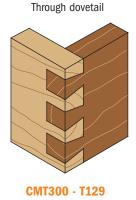


Here are a few of the beautiful dovetail joints you can produce using CMT bits









CMT300 - T190



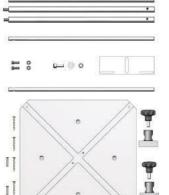


designed for cutting ellipses and circles with any router types. You can make ellipses and circles for windows, doors and any other application. By using two slides into the T-slot you can cut ellipses, whereas if you use one slide, you can cut circles.

> Slider in the T-slot of the cross frame

Minor axes





- 1 x Cross Frame
- 2 x Sliders
- 1 x Connector Plate
- 3 x 400mm Bars
- 2 x Ø10mm Fence Rod
- 1 x Spanners Set
- 1 x Instruction Manual

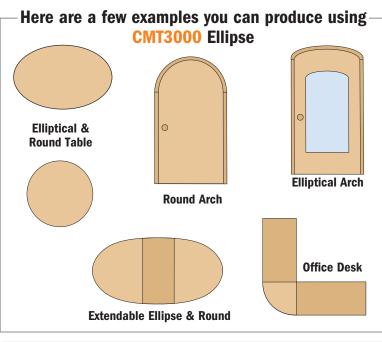
Ellipse and circle cutting jig:

- Precise and rapid creation of ellipses and circles.
- Simple setup and effective operating.
- Clamping system for any type of routers.
- Special plastic cross frame with excellent sliding performance.

Maior axis

- Precisely machined T-slots and steel sliders.
- Zinc-coated metal parts to prevent rust.
- Delivered in a carton box along with instruction manual.

major axio			
	Max	Min.	
3000	2890	2590	
1800	1690	1390	
1500	1390	1090	
1030	920	620	
900	790	620	
730	620	620	
Min/max cuttir	ng radius	550/1500	
Package dimen	ision (mm)	405x360x54	
Weight		6,6 kg.	





DESCRIPTION	ORDER NO.
Ellipse & Circle Cutting Jig	CMT3000
Optional:	
400mm robust bar to extend the working radius	CMT3000-7
2-Pcs. of fence rod for routers with bars up to Ø8mm in diameter	CMT3000-8
[™] Ø170x15mm Delrin [®] guide plate for CMT3000 to be used with CMT7E & CMT8E	CMT3000-SB1

E E E

Kitchen Worktop Jig





CMT650

For perfect joints

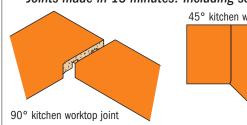
For kitchen worktops from 420mm to 650mm in width.

> CMT650 is designed to cut kitchen worktop joints with any type of router.

Letter code system for different operations makes the jig work much easier and very quick.



Joints made in 15 minutes! Including setup time





JIG INCLUDES:

1pc. Phenolic template

3pc. Zinc-coated steel location bush

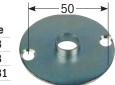
1pc. Adjustable end stop 1pc. Instruction manual

Optional

- Portable router
- Guide bush Ø30mm*
- HW straight bit Ø12mm
- Two clamps

* COMBINATION ROUTERS/ACCESSORIES

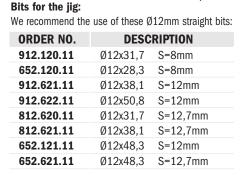
Router	Bush guide	Base Plate
CMT7E	899.007.00	CMT300-SB
CMT8E	899.007.00	CMT300-SB
NO-CMT	899.007.00	CMT300-SB



Bush guide







CMT650 is designed for Ø12mm straight bits.

- Template made of stable and hardened material.
- For 90° and 45° joints
- Integrated templates for rounding over and chamfering edges.
- Extra location bush for worktop width of 600mm.
- Two integrated templates for panel bolt recesses.
- Delivered with a clear and comprehensive instruction manual.

DESCRIPTION	ORDER NO.
Kitchen Worktop Jig	CMT650

CMT-Enlock Joining System



The innovative CMT-Enlock joining system is designed to build the strongest "T", "Mitre" joints and "Edge-to-edge" assemblies using the patented E15 and E10 dovetail keys. The dovetail slots in each part to be joined are machined quickly and accurately using the CMT Enlock jig. Simply clamp your workpiece in the jig, set the bit depth and you are ready to rout. The jig features strong cast aluminium construction throughout the body, top plate, stops and clamping bar to produce perfect strong joints for life!



MT-Enlock1

PCT/AU2006/000957

Adjustable mitre plate to suit the workpiece width.

> **Patented** system

Width range 30~75mm 19~35mm



ENLOCK

Solid cast aluminium body.

Support foot to fix the jig on the table.

Clamp extension arm to

make widening joints.

Standard equipment CMT-Enlock1 joining system CMT-Enlock10 masterpack (50 keys) Instruction manual (in five languages) Video available on www.cmtutensili.com

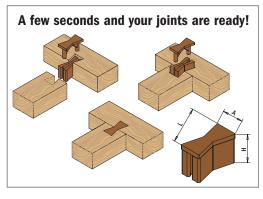
Hw dovetail bits not included

The CMT-Enlock dovetail key expands when the cap is forced in.

This widens the dovetail producing a strong clamping force across the joint.

No other dovetail system on the market produces this clamping force.

Here are a few of the beautiful joints you can produce using CMT-Enlock Jig "T" joints Mitre joints T-Joint Edge-to-edge assemblies





Order now!

DESCRIPTION	L x A x H	ORDER NO.
Complete joining system		CMT-Enlock1
Optional		
Ø9,5mm 50 key masterpack	16 x 9,3 x 12	CMT-Enlock10
Ø12,7mm 50 key masterpack	22 x 12,5 x 18	CMT-Enlock15
Ø9,5mm dovetail bit (Ø6mm shank)		718.098.11B
Ø12,7mm dovetail bit (Ø6mm shank)		718.127.11B
Ø9,5mm dovetail bit (Ø6,35mm shank)		818.098.11B
Ø12,7mm dovetail bit (Ø6,35mm shank)		818.128.11B

SAW BLADES

Beautiful, professional-quality inlays aren't as difficult as they teem. In fact, they are easy with the CMT inlay kit. Just remove and reassemble the small bushing to make the recess in the workpiece and cut out the inlay. Perfect for toy making, puzzle making, lettering and lots of other decorative projects.
Use the spiral bit for routing MDF, or the straight bit for natural wood.





DESCRIPTION		
Inlay kit with 3,2mm (1/8") HWM spiral bit	(Ø6,35mm shank)	899.051.00
Inlay kit with 3,2mm (1/8") HWM straight bit	(Ø6,35mm shank)	899.052.00
Solid brass template guide		899.001.00
Universal router base		899.000.01
Router base for CMT7E/CMT8E		899.000.02
3,2mm (1/8") HWM spiral bit	(Ø6,35mm shank)	192.001.11
3,2mm (1/8") HWM straight bit	(Ø6,35mm shank)	812.032.11
3mm HWM spiral bit	(Ø6mm shank)	192.630.11
3mm HWM straight bit	(Ø6mm shank)	712.030.11

Template Guide Kit

A practical 7-bushing kit that will extend the possibilities of your router. For template-controlled operations such as dovetailing, stair routing, hinge butt routing, lock face routing and more general template tasks.

These template guides can be used with any router featuring a 30mm (1-3-/16") bore base-

Fits the most popular routers. Some routers require CMT's base 899.000.02.

DESCRIPTION	ORDER NO.
Template Guide Kit	CMT-TGA

CMT-TGA

Optional



Prebored router plate for CMT7E and CMT8E 899.000.02

Set contains:

Q.TY	1	1	1	1	1	1	1	2	1
Internal diameter	15,87 mm	16,66 mm	13,49 mm	10,31 mm	8,73mm	7,14 mm	6,35 mm	Lock Nut	Adapter
Outside diameter	20,24 mm	19,05 mm	15,87 mm	12,7 mm	11,11 mm	9,52 mm	7,93 mm	Lock Nut	
Height	14,28mm	14,28 mm	14,28 mm	7,93mm	3,96mm	7,93 mm	3,96mm		

Universal Boring Template

CMT's universal boring template has been designed for precise and productive manual dowelling of furniture elements by using 32mm Euro-System screws, for boring shelf supports with 3mm or 5mm diameter and for making and marking hinge holes.

By using this template you can prebore the most popular hinge types and also to bore holes for pivots, wooden screws and hinges on the base element, as well as prebore door hinges, included the marking of holes featuring 35mm in diametre for hinges.

This template will guarantee high precision work and productivity and has been designed to be used in pair with the specific CMT400-1 boring adaptor supporting any Ø8mm shank drill bits featuring different diametres.



CMT900

For dowelling into surfaces and shelf supports and hinges





Laminated phenolic material

Clear and comprehensible template marking

Precise end stops

BORING ADAPTORS (not included):

- End stop for different boring depths
- Suitable for any type of drilling machine
- Duralumin body with holes for better chip ejection
- Precise and flat seating for proper alignment.

ORDER NO. CMT400-1

Boring adaptor for **CMT656**, **CMT900 JIGS** to be used with drill bits up to 30mm depth: 306.030.21 - 306.050.11 - 306.080.11

QUICK AND EASY:

TECHNICAL DETAILS:	CMT900
Max. board width in one tightening:	900mm
Max board width:	no limits
Board thickness:	no limits
For dowels:	Ø8mm
Hole distance:	32mm
Number of holes:	26
For shelf support:	Ø3mm, Ø5mm
For hinges:	Ø3mm for wooden screws
	Ø5mm for Euro screws



HW DOWEL BITS (not included):

 DESCRIPTION
 ORDER NO.

 D=3x18mm
 S=8x20mm
 HWM
 306.030.21

 D=5x30mm
 S=8x20mm
 HW
 306.050.11

 D=8x30mm
 S=8x20mm
 HW
 306.080.11

Other sizes available in 306-307 series

Boring into a surface for dowel joints using the template.

Boring Ø3mm and Ø5mm holes for shelf supports.

Preboring holes for hinges (base and panel).



CMT900 Boring Template Includes:Boring template from laminated pertinax

- End stop set
- End stop set for large elements
- Centring pin for hinges

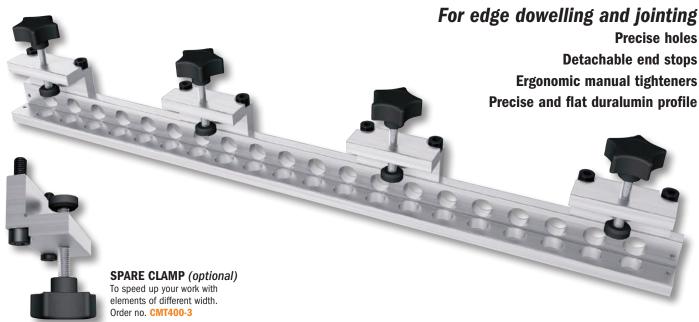
DESCRIPTION	ORDER NO.
Universal Boring Template	CMT900

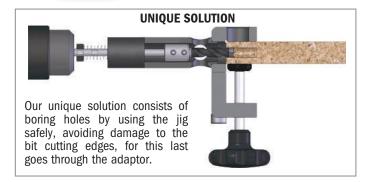
Universal Boring Jig

This universal boring jig has been designed for precise and productive manual dowelling of furniture elements and guarantees high precision work and productivity. The holes have been made with a distance of 32mm between one another, in compliance with the European regulations for doweling machine production.

MT656

Also, the dowel jig fits CMT Ø8mm shank HW drill bits, clamped into a special boring adaptor.





BORING ADAPTORS (not included):

- End stop for different boring depths
- Suitable for any type of drilling machine
- Duralumin body with holes for better chip ejection
- Precise and flat seating for properly alignement.

ORDER NO. CMT400-1

Boring adaptor for CMT656, CMT900 JIGS to use with drills bit:

306.030.21 - 306.050.11 - 306.080.11 - 307.050.11

ORDER NO. CMT400-2 (for screw joints) Boring adaptor for CMT656, CMT900 JIGS to use with the drill bit: 307.050.11

3 easy steps in creating dowel joints



Place the jig onto the board, fix the end stop and tighten the workpiece. Set the bore depth and clamp the boring adaptor on your drilling machine. Bore vertical holes.



Fasten the jig on the other element, fix the end stop and set the bore depth. Bore horizontal



Now insert the dowels with glue into the holes and join both elements.



As an alternative, use through hole bits and screw the elements together.

HW DOWEL BITS (not included):

DESCRIPTION			ORDER NO.
D=3x18mm	S=8x20mm	HWM	306.030.21
D=5x30mm	S=8x20mm	HW	306.050.11
D=8x30mm	S=8x20mm	HW	306.080.11
D=5x40mm	S=8x20mm	HW	307.050.11 for screw joints
D=7x40mm	S=8x20mm	HW	307.070.11 for screw joints

Other sizes available in 306-307 series

TECHNICAL DETAILS:	CMT656
Max board width in one tightening:	656mm
For dowels:	Ø8mm
For through holes:	Ø7mm
Hole distance:	32mm
Number of Ø18mm holes :	2x20
Board thickness:	16-40mm
Facet (elements lap):	0,8mm

DESCRIPTION	ORDER NO.
Universal Boring Jig (656mm in one tightening)	CMT656

Universal Hinges Boring System

The innovative CMT333 hinge boring system with 3 spindle-heads allows you to bore holes for any hinge brand, such as Salice, Blum, Hettich, Würth, Mepla, Grass, etc..

The universal modular base supports the installation of 5 different boring heads, engineered by the worldwide

leading company in industrial boring machines.

Use the CMT333 universal hinge boring system on all hand-held or standing drilling power tools.





For use on standing drilling machines



To use on standing drilling power tools



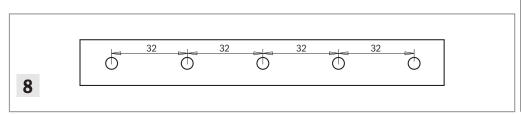
For use on CMT Industrio router table



TECHNICAL FEATURES AND SPECIFICATIONS

- Complete anti-rust parts
- Ground aluminium (Avional)
- Max 5000 RPM
- Six radial antifriction bearings

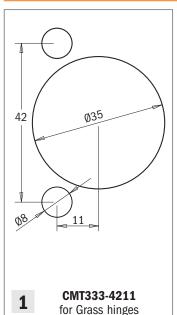
for lubrication use oil SHC100 Mobil

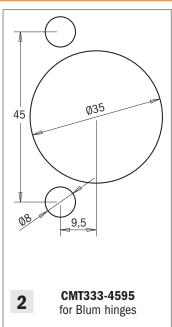


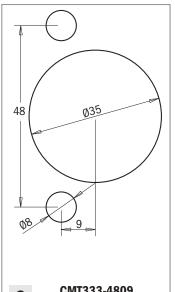
8 Boring head with 5 adaptors for system 32



CMT333-325



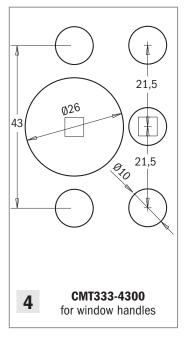


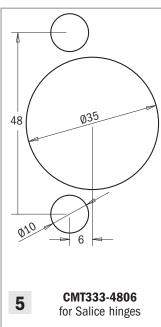


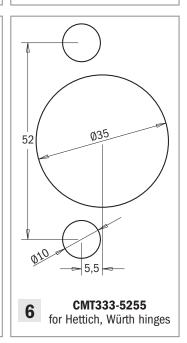


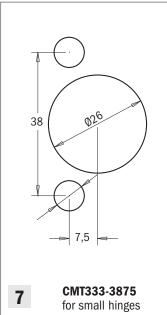
3 CMT333-4809 for Mepla hinges

Assembly





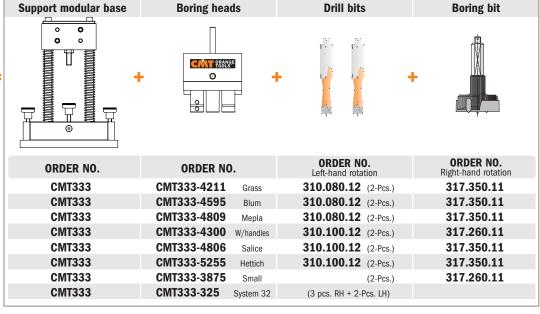




MAXIMUM VERSATILITY FOR ANY BRAND



Make your set



Blum Hinges Boring Head

The innovative CMT334 Universal Hinge Boring Head employs three spindles which allow you to bore the holes for all of the major hinge brands. The head can be utilized on boring and point to point machines.

CMT334

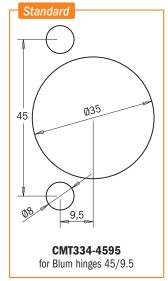




For use on boring and point to point machines

DESCRIPTION	ORDER NO.
Hinge Boring Head (bits not included)	CMT334-4595
Boring Bit Ø35mm x 38,5mm. Right-hand rotation	393.350.11
Dowel Drill Ø8mm x 38,5mm. Left-hand rotation	393.080.12

BBS-001



Bench Block Set

These blocks are great for holding your workpiece without any clamps. Their anti-slip surface grip both your bench top and the underside of your workpiece. Raise your work above the bench and benefit from plenty of clearance for your router bits, cutters, etc.

Lenght: 75mm Width: 50mm Height: 25mm

> ORDER NO. **DESCRIPTION**

nev



Folding Ruler

- Fiberglass material, water & scratch resistant.
- Impact resistant, tough yet flexible.

Bench block set (4-Pcs.) 75x50x25

- No rust.
- Guaranteed professional quality.
- Merchanding display with 12 rulers.



DESCRIPTION	ORDER NO.
Folding Ruler	FR2M



331

Laminate/Veneered-Panel Cutter

A very useful hand tool for clean, splinter-free cuts on laminates and veneered with no waste. Place your material into the fence provided and have the cutter run along the edge of the panel. The two opposing steel-made circular cutting blades mounted on roller bearings will trace the cutting line. Use the micrometer knob on the top of the tool to set the cutting thickness, or adjust the strip width by using the metric/inch scale provided. Loosen the lock knob on the scale, move the metal bracket which holds the fence and tighten the lock knob again on the desired cutting width.

TECHNICAL FEATURES:

- Cutting width: $12\sim110$ mm (15/32" $\sim 4-21/64$ ").
- Cutting depth: $0\sim2$ mm ($0\sim5/64$ ").
- Weight: 1.2 kg (2.65 lbs).

DESCRIPTION	ORDER NO.
Laminate/veneered-Panel Cutter	DET-003

Edge Banding Iron

Apply pre-glued edge banding easily and accurately. The iron nonstick surface allows smooth and easy application. The thermostatically controlled short preheat time gets you working quicker. Includes heat resistant metal base to place iron when not in use.

- Includes thermostatic heat control.
- Non-stick coating.
- Specially shaped shoe with rounded edges.
- Metal stand.
- 154cm (5-1/2') power cord, 230V.

DESCRIPTION	ORDER NO.
Edge Banding Iron	DET-004

Edge Banding End Trimmer

An indispensable tool for easy and safe end trimming after edge banding. Position the tool on the banding, press down on the handle to operate the blade in a shearing action. The cutting knives are interchangeable, so when the cutting knife becomes dull, you can simply replace it with the anvil knife for a double lifetime. For cutting banding up to 0,5mm thick with a maximum cutting width of 54mm.

This tool can also be paired up with our double edge trimmer DET-001. We recommend using our edge banding end trimmer DET-002 before using our double-edge trimmer DET-001.

DESCRIPTION	ORDER NO.
Edge Banding End Trimmer	DET-002

Spare parts **DET-002K** 2-Pcs replacement blade set 55x13x1,5mm

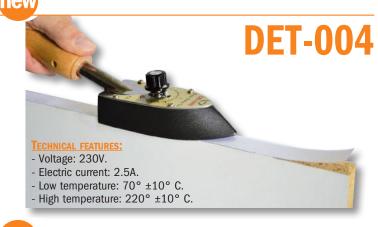
Double-Edge Trimmer

Attach this trimmer to your workpiece, press both ends against the board for a cutting range between 13mm (1/2") and 25mm (1"), move the trimmer in the correct direction indicated by the arrow. This will cut on both sides easily. The first cutter will cut straight, the second one can be adjusted for a tapering cut. Both cutters are made from high-quality hardened steel and can be easily replaced when worn out.



Spare parts **DET-001K** Spare knives for double-edge trimmer









3D Router Carver System

Exclusively from your CMT distributor

Turn your router into a remarkable carving tool. It's fast, easy, and a whole lot of fun!
Who says that intricate woodcarving requires an artist's touch? Thanks to the patented 3D Router Carver system, anyone with a plunge router can create any of the beautiful designs shown on these pages in just minutes. Decorate doors, drawers, cabinets, furniture or just about any flat wooden surface with one or more of these designs. How does it work? The secret is in the 3D Router Carver Bit and the way that bit interacts with the carving templates. The V-Groove router bit is enclosed in a 45° cone-shaped guide. You rout with the plunge mechanism of your router unlocked, allowing the bit to move up or down as the router moves forward. As the slot in the template get wider, the bit moves down, producing a wider, deeper V-groove. As the slot gets narrower, the bit moves up, and the groove gets narrower and shallower. It sounds simple, and it is! (that's why the system is patented worldwide). Please see the illustrations below for more details on the carving technique. You'll receive complete instructions with your 3D

44,5 Sleeve

What do you need to get started?

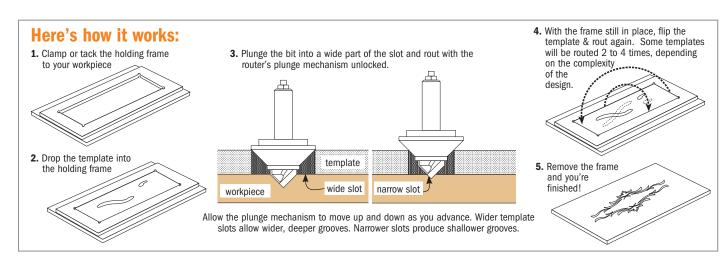
- · The Holding frame to match your template
- · Your plunge router

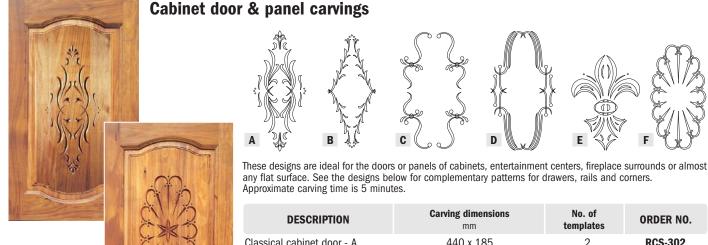
(Note: Be sure the opening in the base of your router is at least 47,6mm in diameter. If it isn't, you'll need to make a sub-base to accept the large diameter of the 3D Carver bit.)

Carver templates. For an informative visual demonstration, check out the 3D Router Carver video on our web site. · The 3D Router Carver bit · The Carver template of your choice

3D Router Carver Bit & Sleeve

S mm	ORDER NO. Right-hand rotation	Spare parts	-44,5		(((((((((((((((((((((((((((((((((((((((Optional ——39
8	RCS-BIT8	RCS-CUT8	RCS-SLE8	RCS-SHIELD		RCS-NUT8	991.007.00	RCS-SLEEVE8
12,7	RCS-BIT	RCS-CUT	RCS-SLE	RCS-SHIELD	990.091.00	990.092.00		RCS-SLEEVE





DESCRIPTION	Carving dimensions mm	No. of templates	ORDER NO.
Classical cabinet door - A	440 x 185	2	RCS-302
Florentine cabinet door - B	415 x 170	2	RCS-304
Cascade cabinet door - C	365 x 210	1	RCS-305
Roma cabinet door - D	375 x 200	1	RCS-306
Fleur-de-Lys door - E	250 x 180	4	RCS-805
Spanish fan template - F	380 x 200	2	RCS-806
Cabinet door holding frame			RCS-003





Tip: many carvings, like the Florentine rail, are enhanced with the additional of a rosette.









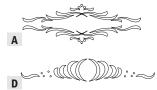
With a long, horizontal shape, these designs are perfect for door rails, headboards, cabinet face frames and valences. Approximate carving time is 4 minutes.

DESCRIPTION	Carving dimensions mm	No. of templates	ORDER NO.
Classical Rail - A	550 x 120	2	RCS-402
Florentine Rail - B	550 x 130	2	RCS-404
Cascade Rail - C	530 x 110	3	RCS-405
Folklore Rail - D	550 x 110	3	RCS-406
Rail Holding Frame			RCS-004

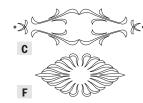




Drawer & Furniture Carvings







Originally intended for drawer fronts, these designs are great for lots of other projects: small doors, side panels of cabinets, furniture and more. For door and drawer combinations, match the style of the door designs above. Approximate carving time is 4 minutes.

DESCRIPTION	Carving dimensions mm	No. of templates	ORDER NO.
Classical Drawer - A	210 x 70	2	RCS-502
Florentine Drawer - B	195 x 85	2	RCS-504
Cascade Drawer - C	250 x 65	1	RCS-505
Folklore Drawer - D	250 x 40	2	RCS-506
Roma Drawer - E	190 x 65	2	RCS-507
Blaze Drawer - F	250 x 110	2	RCS-510
Drawer Holding Frame			RCS-005

Corner & Small Decoration Carving Designs





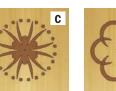




DESCRIPTION	Carving dimensions mm	No. of templates	ORDER NO.
Classical Corner - A	155 x 40	3	RCS-602
Florentine Corner - B	120 x 30	3	RCS-604
Cascade Corner - C	190 x 40	3	RCS-605
Folklore Corner - D	150 x 45	3	RCS-606
Corner Holding Frame			RCS-006

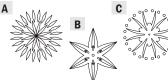


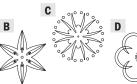




Rosette Carvings

You get two templates for the price of one with these designs! Each item includes templates for two sizes of rosette. Use with the rosette frame sold above, or use the large rosettes with the cabinet door frame or small rosettes with rail frame.





	D

DESCRIPTION	Carving diameter mm	No. of templates	ORDER NO.
Rosette #1 & #5 - A	85 & 68	2 & 2	RCS-701
Rosette #2 & #6 - B	88 & 70	1 & 1	RCS-702
Rosette #3 & #7 - C	82 & 65	1 & 1	RCS-703
Rosette #4 & #8 - D	79 & 62	1 & 1	RCS-704
Rosette holding Frame			RCS-007

Southwestern Carving Designs

These popular Southwestern designs are actually several shapes in one. Both sizes can be routed as circular carvings, or use only portions of the template to suit your project.



Rout the complete spanish fan design or make partial rosettes





DESCRIPTION	Carving dimensions mm	No. of templates	ORDER NO.
Large Spanish Fan	400	1	RCS-801
Small Spanish Fan	200	1	RCS-802
Rosette Holding Frame			RCS-007



Your imagination will be your guide on these neat designs. Furniture or decorations for the kids, paneling for the den or rec room, a gift for the sportsman.













DESCRIPTION	Carving dimensions mm	No. of templates	ORDER NO.
Dolphin - A	200 x 290	4	RCS-803
Eagle - B	178 x 298	4	RCS-804
Deer - C	394 x 190	4	RCS-901
Horse - D	445 x 203	3	RCS-902
Longhorn - E	419 x 194	4	RCS-904
Teddy bear - F	394 x 203	3	RCS-906
Cabinet Door Holding Frame			RCS-003

Organizer

100 bits at your fingertips

When you constantly work on projects, you always need your most used bits right within reach and safely organized. CMT gives you the perfect solution for keeping them all in sight, thanks to the 100 piece organizer. This conveniently holds any size router or drill bit by using CMT's interchangeable bushings to fit all CMT shank diameters. See options listed below.

03.51







DESCRIPTION	ORDER NO.
Bit Organizer (without bushings)	03.51.0106
Interchangeable Bushings for Ø6mm shank (20-Pcs.)	03.51.0046A
Interchangeable Bushings for Ø6,35mm shank (20-Pcs.)	03.51.0047A
Interchangeable Bushings for Ø8mm shank (20-Pcs.)	03.51.0048A
Interchangeable Bushings for Ø9,5mm shank (20-Pcs.)	03.51.0057A
Interchangeable Bushings for Ø10mm shank (20-Pcs.)	03.51.0058A
Interchangeable Bushings for Ø12mm shank (20-Pcs.)	03.51.0059A
Interchangeable Bushings for Ø12,7mm shank (20-Pcs.)	03.51.0049A

Finally a safe, environmentally-friendly cleaner that is more effective than all those hazardous chemicals used for cleaning cutting tools.

Saw shops know how to get the most out of cutting tools. They know that the pitch and resin left by wood on tools greatly shortens the life of carbide. Therefore we asked many blade sharpeners to test Formula 2050 and they rated it as an excellent product. Most blade and bit cleaning products work with dissolving action, but it takes some power and nasty chemicals to dissolve wood residues and adhesives. CMT's non-toxic and safe Formula 2050 penetrates the microscopic cracks in the resin and attacks the bond between carbide or steel surfaces and the resin itself.

Formula 2050 keeps your tools clean and helps you increase the life span between sharpening and replacement.



12 spray bottles 0,500 lt (18 oz.) in merchandising display



This product received a five-star performance rating from "Wood. Magazine"

DESCRIPTION	ORDER NO.
0,500 lt. spray bottle	998.001.01
3,780 lt. plastic jug	998.001.03
12 spray bottles 0,500 lt (18 oz.) in merchandising display	998.001.01-X12
Empty merchandising display (suitable for 12 spray bottles)	998-DIS

- Removes pitch, resin and adhesive residue from all woodworking cutting tools (saw blades, router bits, drill bits, shaper cutters, planer blades, etc.).
- Ocompletely non-toxic, non-flammable and certified biodegradable. Formula 2050 is a safe, earth-friendly product.
- On not rinse after cleaning. Formula 2050 provides protection from rust and corrosion. Keeps your table saw top rust free too!
- Can be applied by spray bottle or used in ultrasonic cleaners and dip tanks.

Lubricant for Wood, Neutralizes Resin

- Neutralizes resin, preventing it from being stuck on chips and sawdust.
- Cleans knobs, barbell handles, etc.
- Anti-corrosion action on woodworking machine table.
- Excellent against humidity.

Spray or apply the product on the desired parts of your woodworking machine. You will obtain a uniform layer on its surface that will aid in the sliding of your workpiece.



DESCRIPTION	ORDER NO.
1 lt. spray bottle (master packaging 12 bottles)	998.002.01
5 lt. plastic jug	998.002.03



Power Tools
& Accessories

335

Diamond Whetstones

For professional, industrial and home users

FAST: real quality diamond, the hardest known material, reduces the sharpening process

EASY: stoke the blade across the surface with little pressure.

DURABLE: we use natural diamonds for long-lasting performance.

VERSATILE: for sharpening any hard material, steel, glass, ceramic, tungsten carbide, etc.









FOR SHARPENING, HONING AND LAPPING

- chainsaws
- chisels
- climbing equipment
- farm and garden tools
- fish hooks
- Fostner bits
- knives
- lapidary tools
- lawn mower blades
- masonry drills
- moulds and dies

- pruners
- ring tool
 - router bits
 - saw blades - scissors
 - shears
 - ski and snowboard edges
 - small contact area and pointed tools
 - speed and hockey skates
 - woodcarving scrapers

FOR ABRADING HARD MATERIALS

- ceramic
- composites
- fibreglass
- glass
- stainless steel
- stone
- titanium
- tool steel
- tungsten carbide

FOR FLATTENING

- chisel backs
- engine heads
- machine bolsters and ways

- axes
- bayonets
- broadheads
- cable cutters
- carbide cutters

- engraving tools

- plane blades
- planer /jointer knives

- woodturning tools

Universal diamond whetstone in leather sheaths

Dimensions mm	Grain	Colour	ORDER NO.
115 x 25 x 3	D15 extrafine	green	DSS-115E
115 x 25 x 3	D25 fine	red	DSS-115F
115 x 25 x 3	D46 coarse	blue	DSS-115M
115 x 25 x 3	D76 extracoarse	black	DSS-115G

Diamond whetstone file

Dimensions mm	Grain	Colour	ORDER NO.
100 Ø4,8	D54 coarse	blue	DSS-048M

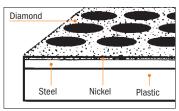
Universal diamond whetstones in hardwood case

Dimensions mm	Grains	Colour	ORDER NO.
150 x 52 x 16	D15 extrafine	green	DSS-150E
150 x 52 x 16	D25 fine	red	DSS-150F
150 x 52 x 16	D46 coarse	blue	DSS-150M
150 x 52 x 16	D76 extracoarse	black	DSS-150G



A unique production process to guarantee long tool life

A perforated steel plate is moulded onto a strong plastic base by applying high pressure. The steel is then covered with natural diamonds embedded into a nickel plate. The pattern ed diamond coating ensures fast sharpening, whereas the plastic indents hold the lubricating water and disperse the fine dust emitted by the diamonds during sharpening.



The diamond whetstones are available in four meshes for multiple purposes:

D15 EXTRAFINE/GREEN (9 microns, 1200 mesh)

To refine and polish sharp edges to razor sharp perfection. If you are new to sharpening or need your knife or tool edges as sharp as possible, this grain type is not recommended, but if this suffice, then this is what you are looking for.

D25 FINE/RED (25 microns. 600 mesh)

To restore any slightly dull knife or tool edges to perfect sharpness. Many customers consider the fine grit grain to be suitable to satisfy any working need. Professional chefs and gourmet cooks prefer using this grit grain too. For woodworkers and sportsmen who are stepping through this grit, it is the edge refinement process before micro-refinement and polishing.

D46 COARSE/BLUE (45 microns, 325 mesh)

To quickly restore dull edges. For workers who require faster cutting action and less edge refinement often use this grit grain.

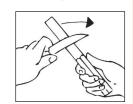
D76 EXTRA-COARSE/BLACK (60 microns, 220 mesh)

Recommended for aggressive removal of metal on damaged tools or for heavy-duty outdoor tools such as axes and lawn mower blades. Also, this grit grain is commonly used as a first step for flattening the back of chisel and plane irons or for rapid stock removal from chipped or badly damaged edges.

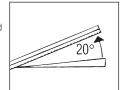
Instructions

Use water for lubrication, after use, rinse and store dry.

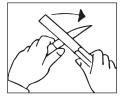
1. Keep your knife with cutting edge away from you.



2. Apply some water to the stone surface Hold blade 20° to diamond surface.



3. With little pressure and in long strokes push the blade across surface. From edge heel to edge tip, alternately on both sides For pointed tools. Use the unperforated diamond area.



Flexible Templates for Curved & Arched Routing

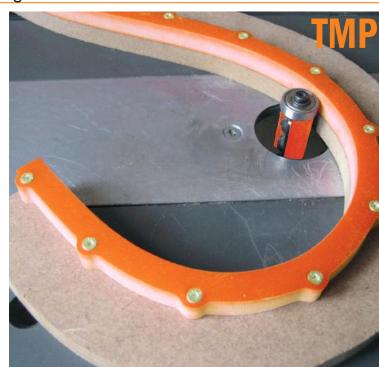
The CMT flexible template is easy to screw on any kind of wooden panels, MDF or chipboard for creating forms, arcs and curved elements easily and rapidly. In order to fix your template you can use countersunk screws, which are widely available on the market. The CMT template is made of a highly-resistant flexible plastic, which can be tied in knots without any risk of ruining or reducing flexibility.

Screw your template to the edge of the panel and follow its shape and rout the border on the guide ring. The template is suitable for manual $\frac{1}{2}$ feed on routers, router tables and spindle moulders. Rout easily, safely and accurately to make multiple forms such as arcs, curved elements and cut-out forms. Mark the edge of your form precisely and screw it onto a previously-placed panel from underneath.

If you rout with a guide ring mounted onto your spindle moulder, keep your hands a safe distance behind the template. Two different profiles in three lengths are available. Please notice that the smallest profile features a short radius, whereas the larger profile features a larger opening in case of flat and long curves.

- Technical specifications:
 Special plastic without any plasticizer.
- Made in Germany.
- Lasts more than 10 years!

DESCRIPTION	L mm	ORDER NO.
Flexible template for routing 18x18mm	1000	TMP-1000
Flexible template for routing 12x12mm	1200	TMP-1200
Flexible template for routing 18x18mm	2000	TMP-2000



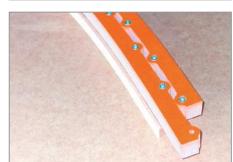












12 Corner Radius Router Template Set from 3mm to 25mm

Our useful 3-piece corner radius template set includes 8mm thick acrylic templates that will allow you to make 12 different radii (4 per template) by using a flush trim or a pattern bit (sold separately). Included with the templates you will also find 4 alignment pins and 4 wood screws. Use the pins to align the template onto your workpiece, then use the four wood screws provided to secure it. Remove the alignment pins and use the bit to cut the corner of

your workpiece to the same radius as the template.		
DESCRIPTION	ORDER NO.	
12 Corner Radius Router Template	TMP-R12	
Set contains:		
12 Different Radii (3 templates)		
4 Alignment Pins		

4 Wood Screw

KADIUS			
mm	inches		
3	1/8"		
5	3/16"		
6	1/4"		
8	5/16"		
10	3/8"		
11	7/16"		
12	1/2"		
14	9/16"		
16	5/8"		
19	3/4"		
22	7/8"		
25	1"		



Bowl & Tray System



CMT System BTS-002 provides a fun and easy way for you to make divided bowls and trays in your shop. No lathe? No problem. This bowl making technique uses a router and CMT's unique bowl and tray router bit. The resulting bowls and trays are beautiful. This kit also provides an excellent way to use up scrap wood. Glue pieces together, butcher block style, to make a beautiful pattern of colors and species.

BTS-002

The templates will withstand a lifetime of use and can be used to make a variety of bowl or tray styles. The collet extension, used to make extra deep bowls, is also useful whenever your general woodworking requires extra deep cuts.





Trace the templates onto the bowl blank.

Instruction manual



Rough out the interior using a drill press and a 50,8mm Forstner bit.



Rout the interior to final shape using the bowl and tray router bit and collet extension.



Bandsaw the exterior to final shape.



339 339

Pocket-Pro[™] Joinery System

For fast, easy and accurate cabinet & furniture construction. Designed by CMT and professional cabinetmakers, this new system allows you to make rock-solid pocket hole joints in stock 12,7mm (1/2") to 40mm (1-5/8") thick with unprecedented speed and accuracy.

The heart of the Pocket-Pro™ system is our unique moulded jig, which features hardened drill bushings and an interlocking two-piece design.

Sliding the jig up or down enables you to adjust the stock thickness in preset 1,6mm (1/16") increments without test joints or measurements!

If you have used other pocket hole jigs you will be familiar with many joint applications, but you will benefit from many Pocket-Pro™ system advantages.

For example:

- some jigs require adding or removing various parts of the jig to join different stock thicknesses.

With the Pocket-Pro^{\mathbb{M}} system you simply have to adjust the interlocking jig up or down for the full range of joints 12,7mm (1/2") to 40mm (1-5/8") thick;

- other jigs require frequent repositioning of the depth stop collar for different joint styles. CMT's Pocket-Pro™ joinery system allows you to make most of the adjustments leaving the stop collar in the same position of the drill bit;
- plus, with CMT's Pocket-Pro™ system you can quickly adjust the location of the pocket in relation to the end of your workpiece to create a stronger joint by using longer screws, or to leave more "meat" in the joint.

Check out the Pocket-Pro™ joinery system today.

Easy enough for beginners and accurate enough for professional workers, it is the world's most versatile pocket hole jig.

CMI	ORANGE TOOLS
-----	-----------------

PPJ-002



515.001.51+541.095.00





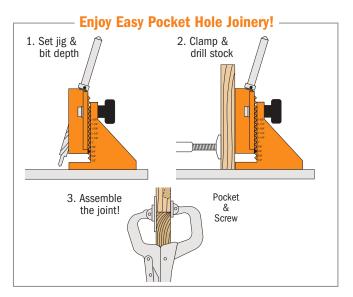


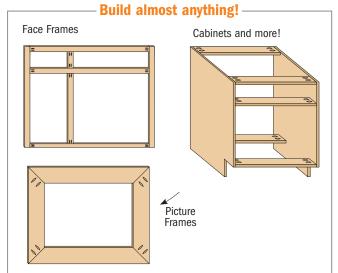


DESCRIPTION	ORDER NO.
Pocket-Pro™ joinery system set	PPJ-002
Set contains:	
Pocket-Pro™ main parts	999.505.10
Toggle clamp	999.505.05
9,5mm (3/8") step drill bit	515.001.51
9,5mm (3/8") depth collar for step drill bit	541.095.00
152mm (6") Square drive screw driver bit	999.505.08
Masterpack 30 screw 1-1/4"	990.101X30

DESCRIPTION OPTIONAL	ORDER NO.
500 fine screws (31,7mm)	990.101X500
500 coarse screws (31,7mm)	990.102X500
500 fine screws (38,1mm)	990.103X500
500 coarse screws (38,1mm)	990.104X500
Face clamp swivel pad	999.505.06
6mm (3") square drive screwdriver bit	999.505.07







Digital Height Gauge





Horizontal and vertical

Self-standing for setting cutting depth on router tables and low profiles for backfence adjustment.

Measuring ruler with metric/imperial scale and locking screw.

Instruction manual.



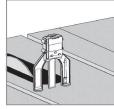




Place your gauge on a flat surface and set to "0" on the display.



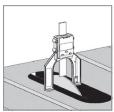




Position your gauge on the tool.

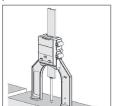


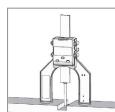




Insert needle and set to "0".







TECHNICAL DETAILS:

Scale: 0~80mm (0~3") - Measuring range:

Needle: 0~50mm (0~2").

- Resolution: 0.05mm/0.002". Accuracy: ±0.1mm (±0.004"). CR2032 3V - 1500 hours. - Power:

DESCRIPTION

ORDER NO.

Digital Height Gauge

DHG-001

Digital Moisture Meter



Ideal for use in woodworking, building construction and agriculture industries. The DMM-001 is also an invaluable tool in the restoration field. Ideal for locating moisture in carpets and sub-flooring. Generals ultra-sensitive Digital Moisture Meter easily detects hidden leaks in wood, concrete, plaster and carpet. The accurate moisture level readings make this tool great for new home inspections, locating roof leaks or even selecting dry lumber at the yard.

Ideal to use in woodworking, building construction, agriculture restoration and floor-laying. Used to check wood, drywall and concrete before painting, sealing or treating and to locate and identify water leaks in roofs, floors and walls. Display will show the moisture content in Percent Moisture Content directly. Ergonomically designed and CE approved.

DESCRIPTION	ORDER NO.
Digital Moisture Meter	DMM-001

TECHNICAL FEATURES:

Measuring range in wood:

Measuring range in building material:

Measuring accuracy:

Backlight shut off:

Auto power off:

Low battery indicator:

Power supply:

Working current:

Working temperature: Working humidity:

Storage:

Dimensions:

Weight:



DMM-001

±2% In about 15 seconds 3 minutes idle <7V

a 9V battery block (6F22 or 6LR6) <25mA

32°F~122°F

5~50%

1.5~33%

<90%RH non-condensing

-4°F~140°F ≤85% (without battery)

5-11/16" x 2-7/16" x 1-1/16"

About 3oz (without battery)







DAG-001

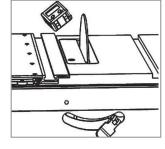
The digital angle gauge is a mini waterproof digital protractor that provides digital readings between $\pm 180\,^\circ$ with a resolution of 0,1° and auto shut off after 5 minutes. It is small enough to be carried around in a pocket and the LED screen is convenient to read.

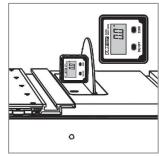
It incorporates magnets in the base for adhesion to any ferrous surface to accurately measure mitre and bevel angles on mitre saws, saw benches, etc.

TECHNICAL DETAILS:

- battery voltage/type 3V/L lithium;
- 51x51x33mm size;
- ±180° range;
- 0,1° resolution.
- Set to ZERO.





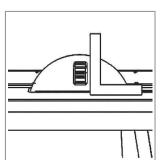




DESCRIPTION

Digital Angle Gauge

ORDER NO. **DAG-001**





Digital Angle Finder



This digital angle finder is a multi-functional tool for many measuring applications. Easy to operate the base unit carries the electronics giving a very clear detailed LCD display as well as a pair of levelling vials and a pivoting measuring arm. When the arm is extended the angle it makes with the base is indicated clearly on digital read-out to the nearest 0,05°.

The measuring range is 0 - 360°.

The vials allow variations from the vertical and the horizontal to be accurately measured.

Other features include a lock function to prevent the last measurement being lost, a low battery indicator and automatic shut off function.

Being robust but light in weight this is a very well thought out tool with a lot of uses. Instructions included.

Easy and simple to use;

Calculates angles in seconds;

Large detailed LCD display;

Robust, lightweight aluminium construction;

0 - 360° measuring range.

TECHNICAL DETAILS: - 265x50x25mm size;

- ±0-360° range; - 0,05° resolution.

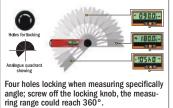
DESCRIPTION

Digital Angle Finder

ORDER NO.

DAF-001











Saw blade safety

ALWAYS thoroughly check all blades for damage and flaws before using. Do not use blades with missing or damaged teeth.

ALWAYS wear safety glasses and ear protection when using power tools

ALWAYS thoroughly read the owners manual and manufacturer's instructions before working

with tools

ALWAYS use a fence and splitter when using the table saw. Do not make freehand cuts.

ALWAYS use pusher blocks or a pusher stick, especially when working with small or narrow pieces.

ALWAYS unplug your saw before cleaning or adjusting the tool, or before making blade changes.

ALWAYS keep your tools sharpened, clean and stored in a safe place to avoid breakage and accidents

and to extend the life of your bits and blades.

ALWAYS feed the work against the rotation of the blade on table saws.

ALWAYS be sure your workpiece is completely supported, before and after the cut.

NEVER remove guards from radial arm saws and miter saws.

NEVER remove the splitter or anti-kickback devices from table saws.

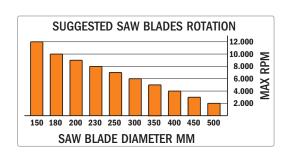
NEVER use dull or damaged blades.

NEVER use blades with missing or chipped teeth.

NEVER force the cut or overload the saw.

NEVER change blades with the saw plugged in.

NEVER make adjustments to any saw while the blade is turning.



Cutter head safety

ALWAYS thoroughly check all cutters for damage and flaws before using.

ALWAYS wear safety glasses and ear protection when using power tools.

ALWAYS thoroughly read the owners manual and manufacturer's instructions before working with tools.

ALWAYS use guards that were supplied with your shaper.

ALWAYS use a fence with your shaper. Do not make freehand cuts.

ALWAYS use pusher blocks, especially when working with small or narrow pieces.

ALWAYS unplug your shaper before cleaning or adjusting the tool, or before making cutter or knife changes.

ALWAYS be sure the spindle nut is tight before plugging in the shaper.

ALWAYS check that knives are properly and securely installed in the cutterhead when using

interchangeable-knife systems.

ALWAYS keep your tools sharpened, clean and stored in a safe place to avoid breakage and accidents and to extend the life of your bits and blades.

ALWAYS feed the work against the rotation of the knives.

ALWAYS be sure your workpiece is completely supported, before and after the cut.

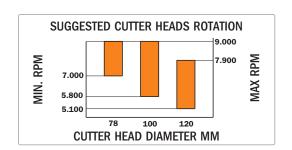
NEVER remove guards or any other safety devices from your shaper.

NEVER use dull or damaged knives.

NEVER force the cut or overload the shaper.

NEVER change cutters or knives or make adjustments with the shaper plugged in.

NEVER make adjustments to the shaper while the cutter is turning.



Router bits safety

ALWAYS thoroughly check all tools for possible flaws before using.

ALWAYS wear safety glasses and ear protection.

ALWAYS thoroughly read the owners manual and manufacturer instructions before using.

ALWAYS check that at least 75% of the shank is securely inserted into the collet of the router.

ALWAYS use template guide collars when possible to absorb lateral bit deflection.

ALWAYS use a fence when working on the router table.

ALWAYS reduce the router speed when working with larger diameter bits.

ALWAYS keep your fence adjusted so there is some clearance between the bearing guide

and the workpiece.

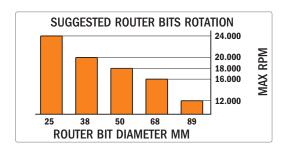
ALWAYS take care to remove large quantities of stock (cross section > 10mm) in more than one run.

ALWAYS keep your tools sharpened, clean and stored in a safe place to avoid breakage and accidents and to extend the life of your bits and blades.

NEVER use dull or defective, even suspiciously defective, tools.

NEVER force the shank entirely into the collet (bottoming out). Leave about a 3,2mm (1/8") space from the bottom.

NEVER force the bit into your router or overload the router.



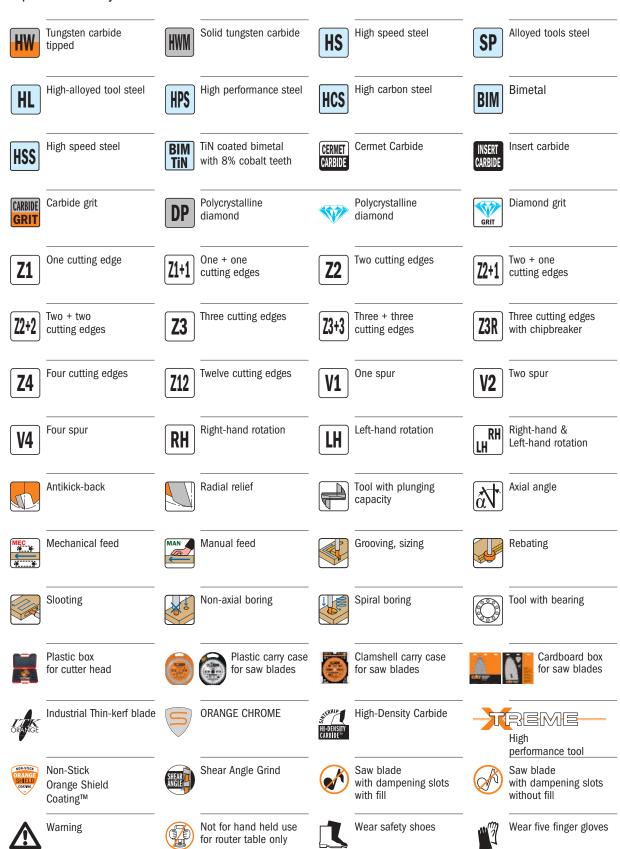
Explanation of symbol

Wear safety glasses

Wear ear protection

Wear dust mask

Wear safety helmet



Conditions of trading

PREMISE

C.M.T.. products are the result of technological innovation achieved through continuous research applied on a vast scale. Drawings, technical data, photos of the products and packaging are supplied for the sole purpose of informing the customer and are not binding in any manner. **C.M.T.** may undertake, when necessary, modifications and improvements without applying these innovations to the parts already supplied. The operational tolerances conform to technical standards that are acceptable for this range of tools.

ACCEPTANCE OF THE CONTRACT

All orders for our products are meant to be accepted at the price and sale conditions that are legally in force at the date of delivery.

Every order will be treated and supplied according to the following general sale conditions. By placing an order or accepting an offer, the customer accepts, without any reservations, all conditions expressly mentioned hereafter.

Any other derogation will only be accepted upon written consent by **C.M.T.** All other cases not contained within these conditions will fall under the Italian Civil Code.

Offers and order confirmations will be processed according to stock availability. Any order, even those taken by our representative agents, will be subject to our acceptance, which could also be a partial one.

We will notify the acceptance of any order by an order confirmation in which we will indicate all details pertaining to the items purchased, their price and expected delivery date. Therefore, we will not be able to accept any modification after three working days from the date of receipt.

MINIMUM AMOUNT ACCEPTABLE

C.M.T. will only be able to accept and process orders for a minimum net amount of € 100,00.

In case of acceptance of the order, we will add € 15,00 for shipping and handling.

PRICES

The prices stated in C.M.T.'s quotation and price lists are gross and are intended to be "ex-works".

Prices and VAT will be those in force at the date of shipping. To the best of our knowledge, the prices indicated in our catalogues, price lists and order confirmations are correct. However, **C.M.T.** cannot be held legally liable for reserving the right to change prices without notification in line with the manufacturer's cost increases.

DFI IVFRY

Delivery dates in the order confirmation are given as an indication of the estimated delivery time. They have to be considered as reliable only in case of normal operating conditions, and there shall be no liability on the part of the Seller for any failure to deliver due to causes beyond the Seller's control. **C.M.T.** will also not be able to accept any cancellation of existing orders which were not delivered in time due to external impediments. Standard products will be shipped within five working days from receipt of the order.

SHIPPING AND HANDLING

The packing of our products will be charged on the final invoice, while shipping is "ex-works" from our factory at Chiusa di Ginestreto (Pesaro). All products supplied by C.M.T. travel at the customer's own risk.

C.M.T. retains the right to charge freight costs on the invoice in case of value under the minimum amount acceptable of €100,00.

C.M.T. will not be held responsible for any damage, theft or tampering that might occur during transport, and for which the forwarder will be legally liable according to article 1693 of the Civil Code. The customer, for his part, will have to check the goods at the moment of receipt and, in case any anomaly or damage is found, he will have to apply for a refund to be addressed to the forwarder.

PAYMEN1

Cash payments can only be accepted for purchases done directly at the **C.M.T.** factory located in Chiusa di Ginestreto (Pesaro) in accordance with article 1182, sub-section 3 of the Civil Code, or upon delivery of the goods provided there is a written agreement between the parties. Deferred methods of payment will have to be previously agreed with the Seller. In this case, if one or more instalments are not paid, the agreement will automatically expire according to article 1186 of the Civil Code.

A delay in payment, even partial, will automatically incur interest in the amount of an extra 5% to be charged to the customer's account. In case of non payment, **C.M.T.** reserves the right to suspend any further supply of its products.

WARRANTY

All professional tools by **C.M.T.** are manufactured according to high standards of technology and are therefore warranted against any possible defect. This warranty does not cover damage or tampering which can be ascribed to inappropriate use. It is also not applicable for tools that have been re-sharpened.

This warranty does not cover the possible injuries resulting from inappropriate use of defective tools.

C.M.T. will repair or replace any goods which the buyer shall prove to have been defective in material or workmanship upon analysis by its technical department. Any complaint must be communicated within fifteen days from receipt of the goods together with a written form in which the customer provides a detailed description of the defect. Any return of tools will only be accepted upon authorisation by **C.M.T.** and the freight will be at the customer's own expense.

OWNERSHIP RIGHTS

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PLACE OF JURISDICTION

For any legal matter the place of jurisdiction is Pesaro.

All contracts, even those made with foreign Buyers or for goods to be sent abroad, are regulated by Italian legislation.



C.M.T. UTENSILI S.p.A.

Via della Meccanica 61122 Pesaro - Fraz. Chiusa di Ginestreto - Italia

Tel. #39 0721 48571 Fax #39 0721 481021 e-mail info@cmtutensili.com

www.cmtutensili.com

ORDER NO. 03.60.3006

